

PRESERVATION[®] RESERVE

CUSTOM VINYL REPLACEMENT WINDOWS



Where BEAUTY *and* FUNCTION MEET

OUTSTANDING STRENGTH AND DURABILITY



PRESERVE THE CHARACTER OF YOUR HOME

Preservation Reserve Windows aren't ordinary residential building products. Intensive research and development merged with design innovations and enhanced aesthetics together achieve windows of superior beauty and uncompromising quality.

Backed by decades of window manufacturing expertise, Preservation Reserve Windows are rigorously tested for structural integrity and thermal performance, and consistently meet or exceed nationally recognized and accepted standards. Each window is custom-made to the precise measurements of your window openings to ensure a superb installation and weathertight fit – a significant advantage over stock or “ready-made” windows, which are adjusted to fit your home and may compromise the energy efficiency and appearance.

Preservation Reserve Windows also feature a full selection of styles and decorative options that make it easy to elevate the appearance of your home with custom-crafted elegance.

PEACE OF MIND

When you choose Preservation Reserve Windows, you are making an excellent choice for preserving the character of your home – and your peace of mind.

- Heavy-duty vinyl construction that's virtually maintenance-free
- Performance-engineered for year-round energy efficiency¹
- Lifetime Limited, Transferable Warranty* – a written pledge of lasting quality and value



We also take special pride that Preservation Reserve Windows provide “Custom-Crafted in America” quality, which not only champions the tradition of American ingenuity and craftsmanship, it also fortifies our nation with impactful jobs and economic dollars.

CUSTOM-CRAFTED IN AMERICA

IT'S THAT EASY BEING GREEN

Being a good neighbor to each other and the earth – it's a daily inspiration for leading by example and choosing sustainable products.

IT'S EASIER THAN YOU IMAGINE TO GO GREEN WHEN IT COMES TO YOUR HOME

Perhaps when you think of green building, it requires installing solar panels and building with products derived entirely from recycled materials. Actually, it's as simple as choosing a quality vinyl window, such as Preservation Reserve Windows.

The U.S. Green Building Council (USGBC) has established The Leadership in Energy and Environmental Design (LEED) Green Building Rating System to encourage and accelerate green building practices across the building industry. LEED® for Homes is the nationally accepted benchmark for design and construction in the housing market.

Preservation Reserve Windows are the smart choice when considering green building practices because they may be eligible for credit in various LEED green building programs.

WITH PRESERVATION, YOU'LL USE LESS ENERGY AND CONSERVE NATURAL RESOURCES

Thoughtfully designed with ultra energy-efficient glass technology and integrated insulating components, Preservation Reserve Windows are a more sustainable choice for today's homes.

LESS WASTE, MORE PRODUCT

Preservation Reserve Windows are performance-engineered to help conserve energy and reduce the consumption of fossil fuels used for heating and cooling homes. Using less energy to heat and cool your home not only saves money, it can reduce your home's carbon footprint as well. High-quality products with a long lifespan can also help lessen your impact on the environment.

Protecting our natural resources and choosing more sustainable products are just a few ways we can help safeguard our planet. Together, we can encourage ecological well-being with everyday actions of environmental stewardship.

A GREEN HOME CAN BE A HEALTHIER HOME

The SST™ Foam Spacer used in every Preservation Reserve Window is warmer at the edge of the insulated glass unit. This, in turn, helps to reduce condensation that can lead to mold and an unhealthy environment.



A MORE SUSTAINABLE CHOICE

Vinyl windows possess a variety of sustainability benefits. Here are a few reasons why:

- Low-maintenance vinyl windows never need to be painted, stained or stripped, which eliminates the environmental impact from the paint and stain, including their potential release to the environment.
- We recycle in-plant vinyl scrap, further diverting waste from landfills.
- Vinyl window products generally weigh less than other substrate window products, requiring less energy consumption per mile during transportation.
- Vinyl's durability is an important environmental benefit – the longer a product lasts, the less energy and other resources must be expended to make and install replacement products.²



PRESERVATION RESERVE CUSTOM VINYL WINDOWS



Discover uncompromised style, strength, energy efficiency and easy upkeep – beautifully packaged in excellent value. From the day your windows are installed, the performance-engineered technology and superb design details will further refine the comfort and appearance of your home.

EXCEPTIONAL QUALITY AND DESIGN

1. Built for lasting performance using premium raw materials; the vinyl color won't chip, peel, crack or warp.
2. Multichambered sash and mainframe provide insulating air spaces for increased thermal efficiency.
3. Easy-to-operate fully extruded lift rails.
4. Insulated glass unit³ with sealed air space between the panes of glass helps reduce the transfer of heat and cold.
5. SST structural foam spacer saves energy by reducing the conduction of heat at the edge of the glass for improved thermal performance and longevity.
6. Positive end-of-throw cam shifting lock creates a powerful locking system that seals the sash tightly closed. This low-profile hardware also features an indicator that tells you if your windows are left unlocked.
7. Low-conductive composite reinforcement reduces the transfer of energy, while also allowing for secure mounting of hardware.⁴
8. Protective bulb seal at the sill helps block dust, dirt and air infiltration.
9. Hidden screen track creates a clean-line appearance.
10. True sloped sill promptly directs water runoff without the use of weep holes to deliver a highly effective drainage system.⁵

ADDITIONAL FEATURES

- Fusion-welded sashes and mainframe for increased strength and rigidity.
- Dual vent stops for limited and convenient opening of the window for ventilation.
- Heavy-duty block and tackle balance system for smooth operation of the sashes (double-hung windows).
- Tilt-in top and bottom sashes for convenient cleaning from inside the home (double-hung windows).
- Double-barrier fin seal weatherstripping at the sash sides helps prevent air, water and dirt infiltration.
- Backed by a Lifetime Limited Warranty.*

PRESERVATION RESERVE WINDOW GLASS PERFORMANCE COMPARISON[†]

	U-FACTOR	SHGC	VISIBLE LIGHT
CLEAR	0.43	0.53	0.56
ENERGYMAXX 4	0.29	0.29	0.49
ENERGYMAXX 4 ELITE	0.28	0.19	0.45
ENERGYMAXX 4 S3	0.29	0.35	0.49
ENERGYMAXX QUATTRO PLUS	0.25	0.44	0.54
ENERGYMAXX 7	0.22	0.25	0.39
ENERGYMAXX 7 ELITE	0.22	0.18	0.36
ENERGYMAXX 7 PRIME S6	0.20	0.20	0.37

[†]Preservation Reserve whole window values, double-strength glass.

WINDOW OPTIONS

For enhanced appearance and ease of installation, two additional frame options also are available.⁶ Further increase the energy efficiency of Preservation Reserve Windows with a triple-pane insulated glass option.



1-3/8" Nail Fin Setback



1-3/8" Nail Fin Setback with J-Channel Adaptor

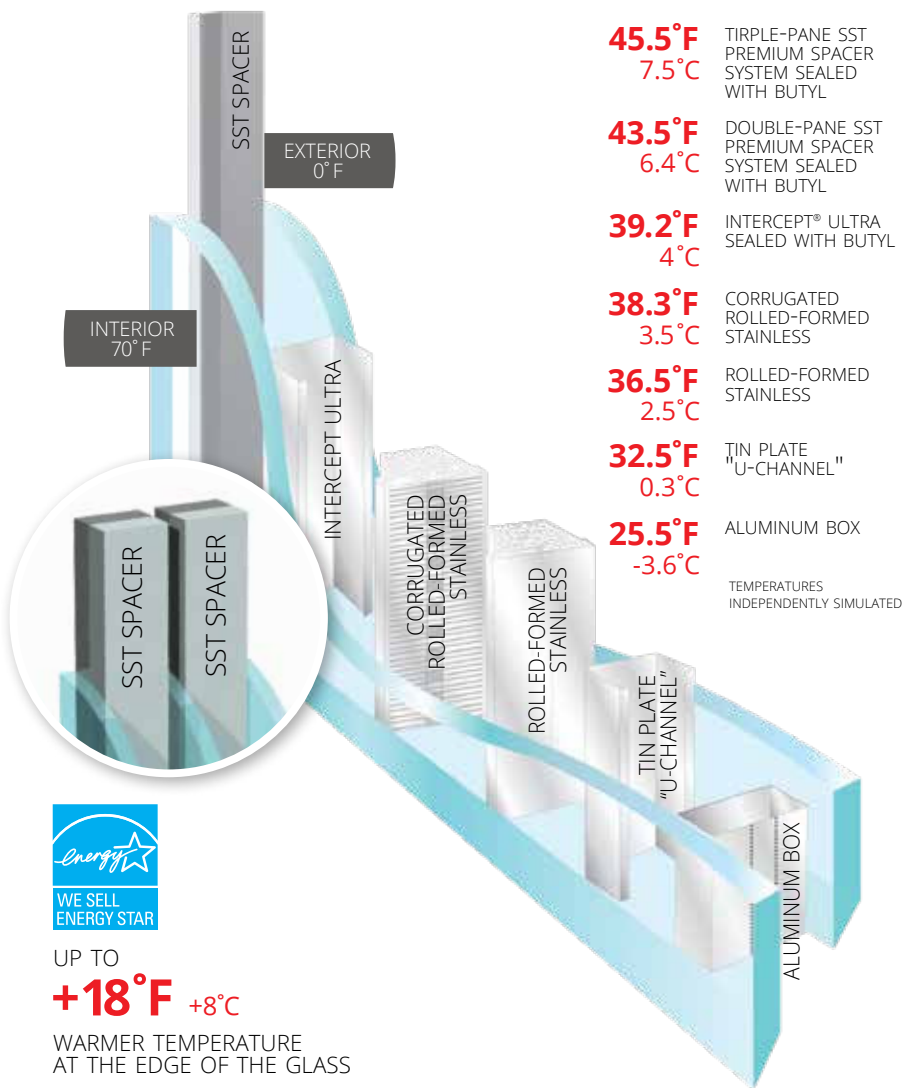


Triple-Pane Glass Unit

HIGH-PERFORMANCE SST SPACER SYSTEM

Lower energy bills and improved indoor comfort are two of the primary considerations involved in choosing new windows for your home. Preservation Reserve's EnergyMaxx insulated glass packages enhance both. By combining our SST structural foam spacer with a glass unit of UV-filtering Low-E glass and argon or krypton gas, we have created a high-performance glazing system that provides greater energy efficiency and comfort.

COMPARISON OF GLASS EDGE TEMPERATURES AMONG VARIOUS SPACER SYSTEMS



ULTRA ENERGY-EFFICIENT SPACER

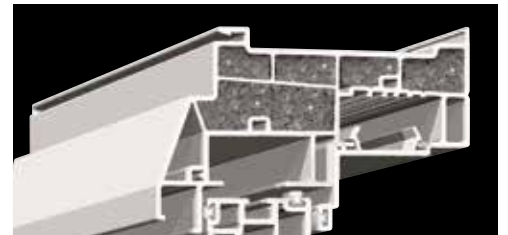
The spacer system in your window performs two important functions: it creates a thermal barrier against energy loss and it stabilizes the panes of glass in the unit to help prevent seal failure.

Preservation Reserve's SST spacer system combines a structural foam spacer with a seal of hot melt butyl to create a "warm" low-conductive edge. This non-metal design eliminates any metal-to-glass contact, increasing glass edge temperatures for greater energy efficiency and better overall performance than a typical box metal spacer.

SST'S PROVEN ADVANTAGES:

- Double seal system
- More thermally efficient at the edge of glass than windows made with conventional aluminum spacers
- Foam structure offers improved sound absorption compared to metal spacers
- Helps reduce the chance of seal failure

ENHANCED CAVITY FOAM OPTION



This innovative technology features graphite-infused carbonized foam inserts in select channels of the head, jamb and sill to create a highly effective thermal barrier beyond typical EPS foam insulation. Available in double-hung, sliding and picture windows.



UP TO

+18°F +8°C

WARMER TEMPERATURE AT THE EDGE OF THE GLASS

OUTSIDE 0°F/-17.8°C ± 2°F/-1.1°C
INSIDE 70°F/21.1°C ± 2°F/-1.1°C

Performance values found at quanex.canto.com/direct/document/eti7r4275h4036gk19u0vdof0e/WgBflj2QG-Tgds3BZnI0gFAsvE/original?content-type=application/pdf&name=Super_Spacer_Benefits_Handout_MSSBH+01182018_Web.pdf. Simulations performed using WINDOW 7.8 and THERM 7.8, according to NFRC 100-2020 and NFRC 200-2020. All models were 1200 x 1500 mm (approx. 48" x 60") and NFRC-2010 conditions - 0°F outside, 70°F inside - were used for all simulations. Low-e glass for double-pane IG was Cardinal Low-EQ 270; low-e glass for triple-pane IG was Cardinal Low-E 366. All air spaces 0.500" wide, with 90% argon fill. Doubles were modeled both as IG units only and in Mikron 1400 series SSTDH; triples were modeled as IG only and in Mikron 10700 (EnergyQuest) series SSTDH. Secondary sealant materials and depths are as listed. Temperature values shown are from modeling results, and were measured at the sightline (SL) and at 0.5" above the sightline (SL+0"). Intercept® is a registered trademark of GED Integrated Solutions.

DECORATIVE OPTIONS

COLORS AND INTERIOR WOODGRAINS

Add a bold statement of style to your windows with our Black Exterior Laminate. Beautiful, durable and scratch-resistant, the proprietary color technology with a sand-matte texture replicates the upscale appearance of powder-coated aluminum. Or choose an exterior color featuring a polyurethane coating that's remarkably strong and fade-resistant. Interior frame options include White, Taupe and Classic Clay, as well as six woodgrain laminates.

EXTERIOR PALETTE



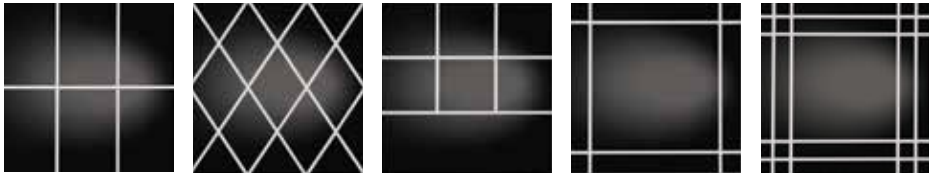
INTERIOR PALETTE



**Black Laminate is available with a White base only. White Woodgrain is available with a Classic Clay or Taupe base only.
[‡]Extruded solid color.

INTERIOR GRIDS

Interior grids add depth and balance to the appearance of your windows. All grids are enclosed within the insulated glass unit for easy cleaning. Choose from complementary White, Taupe or Classic Clay grids in a Colonial, Diamond, Craftsman, Single Prairie or Double Perimeter pattern.



COLONIAL

DIAMOND

CRAFTSMAN

SINGLE PRAIRIE

DOUBLE PERIMETER

Contoured grids, featuring a modeled "cut-wood" look in 3/4" and 1" profiles,⁶ and traditional "flat" grids are available in complementary colors and matching woodgrains.



CONTOURED WHITE⁷

TRADITIONAL WHITE⁸

CONTOURED TAUPE⁷

TRADITIONAL TAUPE⁸

CONTOURED CLASSIC CLAY⁷



TRADITIONAL CLASSIC CLAY⁹

CONTOURED RICH MAPLE

CONTOURED LIGHT OAK

CONTOURED DARK OAK

CONTOURED FOXWOOD



CONTOURED CHERRY

V-GROOVED CUT GLASS

A polished V-grooved cut glass grid pattern will lend a touch of refinement to your windows without obstructing the view.



POLISHED GRID



COLONIAL

DIAMOND

SINGLE PRAIRIE

SIMULATED DIVIDED LITES⁹

A beautiful replica of "true divided lites," our Simulated Divided Lites feature grids affixed to the interior and exterior of the window. Shadow bars between the panes enhance the dimensional appearance for a charming, handcrafted aesthetic.



1-1/4" WITH MILL FINISH SHADOW BAR

7/8" WITH MILL FINISH SHADOW BAR

⁶1" contoured grids are not available in matching woodgrains.

⁷Standard on exterior color-finished windows.

⁸Available in Light Oak, Dark Oak and Cherry.

⁹Not available with triple-pane glass packages.



Open your windows to a world of

design possibilities. From dramatic

and daring to simple and sublime,

Preservation Reserve Windows inspire

your personal touch with gorgeous

and durable color combinations.

Our exquisite palettes let you add

a striking hue to accentuate your

home's exterior, while featuring an

elegant woodgrain to complement

your interior décor.



FOR YOUR HOME OF DISTINCTION

Perhaps your home renovation plans include more than windows. Preservation also offers a full selection of premium patio doors to meet your every need. Tested and certified to national standards, Preservation products are backed by over seven decades of industry expertise and unsurpassed customer service.



PRESERVATION®

PRESERVATIONCOLLECTION.COM

CUSTOM-CRAFTED IN
AMERICA

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