

# ILLUMINATIONS<sup>®</sup>

ULTRA-PREMIUM PATIO DOOR COLLECTION  
CONTEMPORARY • CLASSIC • FRENCH



SUBTLE ELEGANCE *with architectural appeal*

AUTHENTIC CHARACTER  
AND CHARM



# PRESERVE THE CHARACTER OF YOUR HOME

Preservation Illuminations® Patio Doors aren't ordinary residential building products. Intensive research and development merged with design innovations and enhanced aesthetics together achieve patio doors of superior beauty and uncompromising quality.

Backed by decades of manufacturing expertise, Illuminations Patio Doors are rigorously tested for structural integrity and thermal performance, and consistently meet or exceed nationally recognized and accepted standards. Available in a wide range of standard sizes, with custom-size options offered on select models, Illuminations Patio Doors are designed to accommodate a variety of door openings and installation needs – a significant advantage over stock or "ready-made" patio doors, which are adjusted to fit your home and may compromise the energy efficiency and appearance.

Illuminations Patio Doors feature three distinctive styles – Contemporary, Classic and French – to beautifully complement the architecture of your home, inside and out.

## PEACE OF MIND

When you choose Preservation Illuminations Patio Doors, you are making an excellent choice for preserving the character of your home – and your peace of mind.

- Heavy-duty vinyl construction that's virtually maintenance-free
- Performance-engineered for year-round energy efficiency<sup>1</sup>
- Lifetime Limited, Transferable Warranty\* – a written pledge of lasting quality and value



We also take special pride that Preservation Illuminations Patio Doors provide "Custom-Crafted in America" quality, which not only champions the tradition of American ingenuity and craftsmanship, it also fortifies our nation with impactful jobs and economic dollars.

**CUSTOM-CRAFTED IN AMERICA**

# IT'S THAT EASY BEING GREEN

Being a good neighbor to each other and the earth – it's a daily inspiration for leading by example and choosing sustainable products.

## IT'S EASIER THAN YOU IMAGINE TO GO GREEN WHEN IT COMES TO YOUR HOME

Perhaps when you think of green building, it requires installing solar panels and building with products derived entirely from recycled materials. Actually, it's as simple as choosing a quality vinyl door, such as Preservation Illuminations Patio Doors.

The U.S. Green Building Council (USGBC) has established The Leadership in Energy and Environmental Design (LEED) Green Building Rating System to encourage and accelerate green building practices across the building industry. LEED® for Homes is the nationally accepted benchmark for design and construction in the housing market.

Preservation Illuminations Patio Doors are the smart choice when considering green building practices because they may be eligible for credit in various LEED green building programs.

## WITH PRESERVATION, YOU'LL USE LESS ENERGY AND CONSERVE NATURAL RESOURCES

Thoughtfully designed with ultra energy-efficient glass technology and integrated insulating components, Preservation Illuminations Patio Doors are a more sustainable choice for today's homes.

## LESS WASTE, MORE PRODUCT

Preservation Illuminations Patio Doors are performance-engineered to help conserve energy and reduce the consumption of fossil fuels used for heating and cooling homes. Using less energy to heat and cool your home not only saves money, it can reduce your home's carbon footprint as well. High-quality products with a long lifespan can also help lessen your impact on the environment.

Protecting our natural resources and choosing more sustainable products are just a few ways we can help safeguard our planet. Together, we can encourage ecological well-being with everyday actions of environmental stewardship.

## A GREEN HOME CAN BE A HEALTHIER HOME

The SST™ Foam Spacer used in every Preservation Illuminations Patio Doors is warmer at the edge of the insulated glass unit. This, in turn, helps to reduce condensation that can lead to mold and an unhealthy environment.



## A MORE SUSTAINABLE CHOICE

Vinyl patio doors possess a variety of sustainability benefits. Here are a few reasons why:

- Low-maintenance vinyl patio doors never need to be painted, stained or stripped, which eliminates the environmental impact from the paint and stain, including their potential release to the environment.
- We recycle in-plant vinyl scrap, further diverting waste from landfills.
- Vinyl patio door products generally weigh less than other substrate patio door products, requiring less energy consumption per mile during transportation.
- Vinyl's durability is an important environmental benefit – the longer a product lasts, the less energy and other resources must be expended to make and install replacement products.<sup>2</sup>





# CONTEMPORARY-STYLE SLIDING PATIO DOOR - 3" RAILS

Create a fresh and inviting entry to your home with our Preservation Contemporary-Style Sliding Patio Door. The sleek, clean-line design features symmetrical 3" rails for the perfect touch of modern sophistication.

## UPSCALE ELEGANCE WITH ARCHITECTURAL APPEAL

1. Premium vinyl masterframe and panel extrusions are colored throughout – won't chip, peel, crack or warp and never need to be painted.
2. Masterframe and panel feature a double-wall design and multichambered construction for outstanding strength and thermal protection.
3. Dual internal/external weatherstripping on the panel enhances energy efficiency and performance.
4. Symmetrical 3" panel rails with mitered and fusion-welded joints provide enhanced aesthetic appeal as well as added strength and durability.
5. 1" thick (nominal) insulated glass<sup>3</sup> unit with the SST™ warm-edge spacer system promotes energy conservation year-round.
6. Steel reinforcements at the interlocks and lock rails increase strength, rigidity and structural integrity.
7. Contoured glazing bead adds visual interest and beauty.
8. Precision-engineered tandem roller system ensures quiet and easy operation of the door panel.
9. Masterframe joints incorporate closed-cell foam gaskets for superior sealing.

## ADDITIONAL FEATURES

- Deep interlocks with a protective bulb weatherstrip deliver increased insulation and a tight seal.
- Masterframe includes interior and exterior accessory grooves for installation and design versatility.
- Multipoint locking system with strong steel bolt design seals the door tightly closed and helps prevent energy loss.
- Deep anodized finished aluminum roller track helps eliminate the possibility of unsightly dark residue and wearing typical of aluminum tracks while ensuring easy-glide operation.
- Heavy-duty extruded aluminum screen features four adjustable rollers for smooth gliding.
- Available in a 2-panel style in 5', 6', 8' and Wisconsin-style widths; 3-panel styles in 9' and 12' widths; and a 4-panel style in a 12' width with center panels that open to each side.
- Choose a left or right moving panel – left moving panel is standard (outside looking in); not field reversible.
- Backed by a Lifetime Limited Warranty.\*

## PATIO DOOR OPTIONS

- ENERGY STAR®-certified EnergyMaxx® insulated glass packages.
- Tandem rollers available with stainless steel housing and bearings for harsh environments.
- Integrated mini blinds<sup>4</sup> offer convenient sunlight and privacy control.
- Interior ventilation foot lock allows convenient yet limited opening of the door for airflow.
- Keyed exterior lock offers convenient access from outside the home.
- Decorative grids or V-grooved cut glass patterns for enhanced beauty.



## CONTEMPORARY-STYLE PATIO DOOR GLASS PERFORMANCE COMPARISON<sup>5</sup>

	U-FACTOR	SHGC
ENERGYMAXX SC	0.26	0.25
ENERGYMAXX 4	0.27	0.27
ENERGYMAXX 4 ELITE	0.26	0.20
ENERGYMAXX 7	0.20	0.23
ENERGYMAXX 7 PRIME	0.18	0.21
ENERGYMAXX 10	0.16	0.23

<sup>4</sup>For all door colors, integrated mini blinds will be white.

<sup>5</sup>Based on Model 9402 whole door values, double-strength glass.



# CLASSIC-STYLE SLIDING PATIO DOOR - 5" RAILS

We've given our Preservation Classic-Style Sliding Patio Door an ample measure of traditional beauty but with a tough, high-endurance build. Generous 5" rails convey a familiar sense of home, while design innovations and easy-care features merge perfectly with today's carefree lifestyle.

## TIME-HONORED BEAUTY WITH MODERN PRACTICALITY

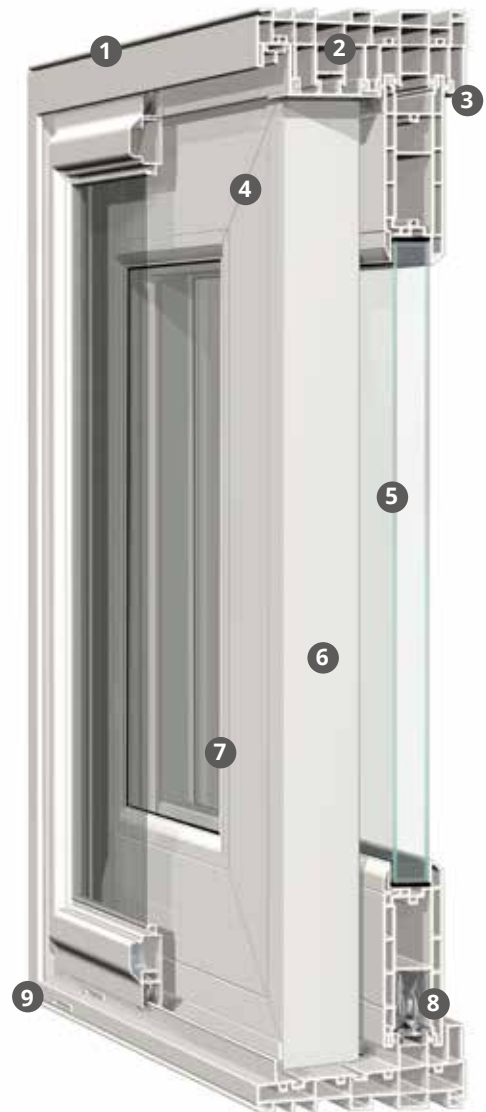
1. Premium vinyl masterframe and panel extrusions are colored throughout – won't chip, peel, crack or warp and never need to be painted.
2. Masterframe and panel feature a double-wall design and multichambered construction for outstanding strength and thermal protection.
3. Dual internal/external weatherstripping on the panel enhances energy efficiency and performance.
4. Ample 5" panel rails with mitered and fusion-welded joints provide traditional beauty as well as added strength and durability.
5. 1" thick (nominal) insulated glass unit with the SST warm-edge spacer system promotes energy conservation year-round.
6. Steel reinforcements at the interlocks and lock rails increase strength, rigidity and structural integrity.
7. Contoured glazing bead adds visual interest and beauty.
8. Precision-engineered tandem roller system ensures quiet and easy operation of the door panel.
9. Masterframe joints incorporate closed-cell foam gaskets for superior sealing.

## ADDITIONAL FEATURES

- Deep interlocks with a protective bulb weatherstrip deliver increased insulation and a tight seal.
- Masterframe includes interior and exterior accessory grooves for installation and design versatility.
- Multipoint locking system with strong steel bolt design seals the door tightly closed and helps prevent energy loss.
- Deep anodize finished aluminum roller track helps eliminate the possibility of unsightly dark residue and wearing typical of aluminum tracks while ensuring easy-glide operation.
- Heavy-duty extruded aluminum screen features four adjustable rollers for smooth gliding.
- Available in a 2-panel style in 5', 6', 8' and Wisconsin-style widths; 3-panel styles in 9' and 12' widths; and a 4-panel style in a 12' width with center panels that open to each side.
- Choose a left or right moving panel – left moving panel is standard (outside looking in); not field reversible.
- Backed by a Lifetime Limited Warranty.\*

## PATIO DOOR OPTIONS

- ENERGY STAR-certified EnergyMaxx insulated glass packages.
- Tandem rollers available with stainless steel housing and bearings for harsh environments.
- Integrated mini blinds<sup>4</sup> offer convenient sunlight and privacy control.
- Interior ventilation foot lock allows convenient yet limited opening of the door for airflow.
- Keyed exterior lock offers convenient access from outside the home.
- Decorative grids or V-grooved cut glass patterns for enhanced beauty.



## CLASSIC-STYLE PATIO DOOR GLASS PERFORMANCE COMPARISON<sup>5</sup>

	U-FACTOR	SHGC
ENERGYMAXX SC	0.26	0.22
ENERGYMAXX 4	0.26	0.24
ENERGYMAXX 4 ELITE	0.26	0.18
ENERGYMAXX 7	0.20	0.21
ENERGYMAXX 7 PRIME	0.19	0.18
ENERGYMAXX 10	0.17	0.20

<sup>4</sup>For all door colors, integrated mini blinds will be white.

<sup>5</sup>Based on Model 9402 whole door values, double-strength glass.



# FRENCH-STYLE SLIDING PATIO DOOR

Traditional French-style doors are a popular choice but require a considerable amount of space to operate. Our Preservation French-Style Sliding Patio Door captures the same authentic “French door” elegance but in a floor space-saving design.

## AUTHENTIC FRENCH DOOR CHARACTER AND CHARM

1. Premium vinyl masterframe and panel extrusions are colored throughout – won't chip, peel, crack or warp and never need to be painted.
2. Masterframe and panel feature a double-wall design and multichambered construction for outstanding strength and thermal protection.
3. Dual internal/external weatherstripping on the panel enhances energy efficiency and performance.
4. 5" top rail, 7" bottom rail and 3" side rails feature mortised joints for added strength and authentic “French door” charm.
5. 1" thick (nominal) insulated glass unit with the SST warm-edge spacer system promotes energy conservation year-round.
6. Steel reinforcements at the interlocks and lock rails increase strength, rigidity and structural integrity.
7. Contoured glazing bead adds visual interest and beauty.
8. Precision-engineered tandem roller system ensures quiet and easy operation of the door panel.
9. Masterframe joints incorporate closed-cell foam gaskets for superior sealing.

## ADDITIONAL FEATURES

- Deep interlocks with a protective bulb weatherstrip deliver increased insulation and a tight seal.
- Masterframe includes interior and exterior accessory grooves for installation and design versatility.
- Multipoint locking system with strong steel bolt design seals the door tightly closed and helps prevent energy loss.
- Deep anodize finished aluminum roller track helps eliminate the possibility of unsightly dark residue and wearing typical of aluminum tracks while ensuring easy-glide operation.
- Heavy-duty extruded aluminum screen features four adjustable rollers for smooth gliding.
- Available in a 2-panel style in 5', 6', 8' and Wisconsin-style widths; 3-panel styles in 9' and 12' widths; and a 4-panel style in a 12' width with center panels that open to each side.
- Choose a left or right moving panel – left moving panel is standard (outside looking in); not field reversible.
- Backed by a Lifetime Limited Warranty.\*

## PATIO DOOR OPTIONS

- ENERGY STAR-certified EnergyMaxx insulated glass packages.
- Tandem rollers available with stainless steel housing and bearings for harsh environments.
- Integrated mini blinds<sup>4</sup> offer convenient sunlight and privacy control.
- Interior ventilation foot lock allows convenient yet limited opening of the door for airflow.
- Keyed exterior lock offers convenient access from outside the home.
- Decorative grids or V-grooved cut glass patterns for enhanced beauty.



## FRENCH-STYLE PATIO DOOR GLASS PERFORMANCE COMPARISON<sup>5</sup>

	U-FACTOR	SHGC
ENERGYMAXX SC	0.26	0.23
ENERGYMAXX 4	0.26	0.25
ENERGYMAXX 4 ELITE	0.26	0.19
ENERGYMAXX 7	0.20	0.21
ENERGYMAXX 7 PRIME	0.18	0.19
ENERGYMAXX 10	0.17	0.21

<sup>4</sup>For all door colors, integrated mini blinds will be white.

<sup>5</sup>Based on Model 9402 whole door values, double-strength glass.

# DECORATIVE OPTIONS

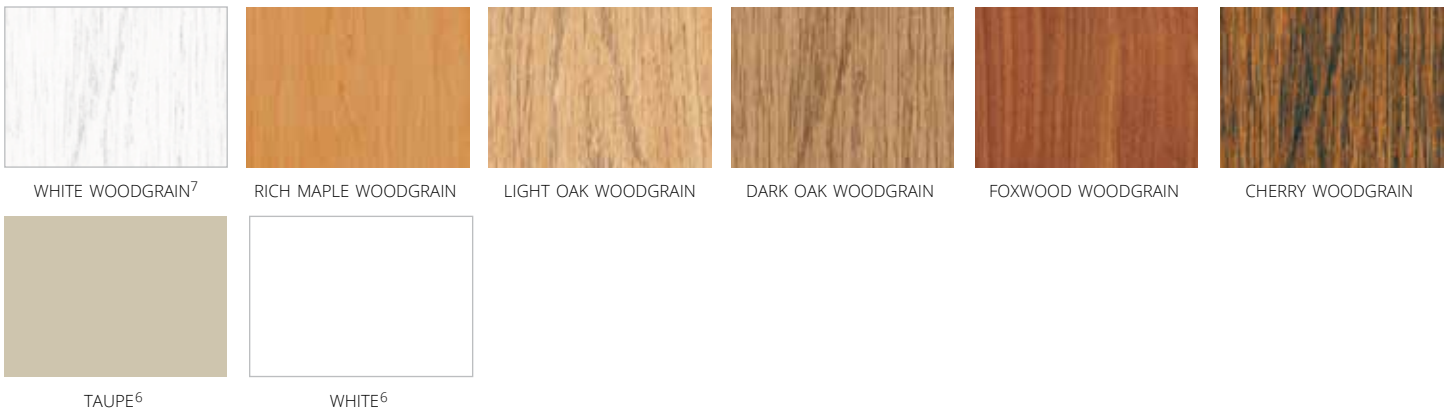
## SOLID COLORS AND INTERIOR WOODGRAINS

Illuminations Patio Doors are available in the solid colors of White or Taupe and with optional interior woodgrains in White Woodgrain, Rich Maple, Light Oak, Dark Oak, Foxwood and Cherry. Optional exterior colors are achieved with a cutting-edge polyurethane coating technology to ensure a remarkably strong, fade-resistant and highly weatherable finish.

### EXTERIOR PALETTE



### INTERIOR PALETTE



## ELEGANT HANDLE STYLES

Our Contemporary-Style and Classic-Style Sliding Patio Doors feature a popular handle design with a thumb latch for universal appeal.



The gracefully contoured handle on our French-Style Sliding Patio Door includes a top lock for added resistance.



<sup>6</sup>Extruded solid color.

<sup>7</sup>White Woodgrain is available with a Taupe base only.

## INTERIOR GRIDS

Interior grids beautifully enhance the appearance of a patio door. All grids are enclosed within the insulated glass unit for easy cleaning. Choose from complementary White or Taupe grids in a Colonial, Diamond or Single Prairie pattern.



COLONIAL

DIAMOND

SINGLE PRAIRIE

Contoured grids, featuring a modeled “cut-wood” look, and traditional “flat” grids are available in complementary colors and matching woodgrains.



CONTOURED WHITE<sup>8</sup>

TRADITIONAL WHITE<sup>9</sup>

CONTOURED TAUPE<sup>8</sup>

TRADITIONAL TAUPE<sup>9</sup>

CONTOURED RICH MAPLE



CONTOURED LIGHT OAK

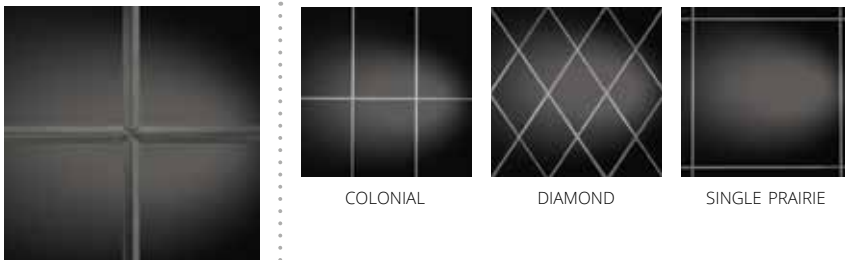
CONTOURED DARK OAK

CONTOURED FOXWOOD

CONTOURED CHERRY

## V-GROOVED CUT GLASS

A polished V-grooved cut glass grid pattern will lend a touch of refinement to your door without obstructing the view.



POLISHED

COLONIAL

DIAMOND

SINGLE PRAIRIE

## SIMULATED DIVIDED LITES<sup>10</sup>

A beautiful replica of “true divided lites,” our Simulated Divided Lites feature grids affixed to the interior and exterior of the patio door glass. Shadow bars between the panes enhance the dimensional appearance for a charming, handcrafted aesthetic.



1-1/4" WITH MILL FINISH SHADOW BAR

7/8" WITH MILL FINISH SHADOW BAR

<sup>8</sup>Standard on exterior color-finished patio doors.

<sup>9</sup>Available in Light Oak, Dark Oak and Cherry.

<sup>10</sup>Shadow bars are not included or available with triple-pane glass packages.

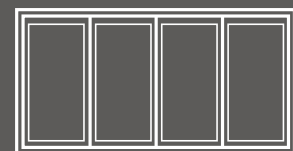
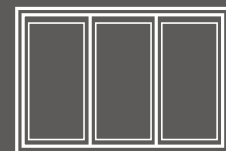
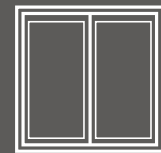


## CUSTOMIZE YOUR PATIO DOOR

Create a total look for your home with an extensive collection of interior and exterior patio door color options. You'll quickly find one that gives your home the special emphasis you want to create. The elegant architectural colors and woodgrain finishes will enhance a variety of home designs, from casual to contemporary.

## SELECTION MADE EASY

Illuminations Patio Doors are available in a variety of sizes and configurations to let you design the ideal door for your home. Choose from 2-lite styles in 5', 6', 8' and Wisconsin-style widths; 3-lite styles in 9' and 12' widths; and a 4-lite style in a 12' width, with center panels that open to each side.





# FOR YOUR HOME OF DISTINCTION

Perhaps your home renovation plans include more than a patio door. Preservation offers a full selection of premium windows to meet your every need. Tested and certified to national standards, Preservation products are backed by over seven decades of industry expertise and unsurpassed customer service.



## PRESERVATION®

PRESERVATIONCOLLECTION.COM

**CUSTOM-CRAFTED IN AMERICA**

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